

## 3.4mm RIGHT ANGLE LED INDICATOR

Part Number: L-138A8QMP/1YD

Yellow

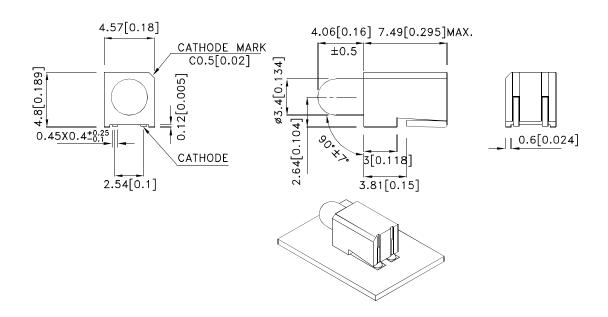
## **Features**

- Surface mount type.
- Black case enhances contrast ratio.
- Wide viewing angle.
- High reliability life measured in years.
- Package:1000pcs / reel.
- Moisture sensitivity level : level 3.
- Housing UL rating:94V-0.
- Housing material: PPA.
- High temperature resistant housing.
- High glass transition temperature epoxy.
- RoHS compliant.

## **Description**

The Yellow source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Yellow Light Emitting Diode.

## **Package Dimensions**



### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.25(0.01")$  unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

 SPEC NO: DSAG6869
 REV NO: V.7B
 DATE: APR/06/2013
 PAGE: 1 OF 6

 APPROVED: WYNEC
 CHECKED: Allen Liu
 DRAWN: Y.Liu
 ERP: 1102000504

## **Selection Guide**

| Part No.       | Dice               | Lens Type       | lv (mcd) [2]<br>@ 10mA |      | Viewing<br>Angle [1] |
|----------------|--------------------|-----------------|------------------------|------|----------------------|
|                |                    |                 | Min.                   | Тур. | 201/2                |
| L-138A8QMP/1YD | Yellow (GaAsP/GaP) | Yellow Diffused | 4                      | 8    | 60°                  |

### Notes:

- 1. 01/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
  2. Luminous intensity/ luminous Flux: +/-15%.
  3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

## Electrical / Optical Characteristics at TA=25°C

| Symbol | Parameter                | Device | Тур. | Max. | Units | Test Conditions    |  |
|--------|--------------------------|--------|------|------|-------|--------------------|--|
| λpeak  | Peak Wavelength          | Yellow | 590  |      | nm    | IF=20mA            |  |
| λD [1] | Dominant Wavelength      | Yellow | 588  |      | nm    | IF=20mA            |  |
| Δλ1/2  | Spectral Line Half-width | Yellow | 35   |      | nm    | IF=20mA            |  |
| С      | Capacitance              | Yellow | 20   |      | pF    | VF=0V;f=1MHz       |  |
| VF [2] | Forward Voltage          | Yellow | 2.1  | 2.5  | V     | IF=20mA            |  |
| lr     | Reverse Current          | Yellow |      | 10   | uA    | V <sub>R</sub> =5V |  |

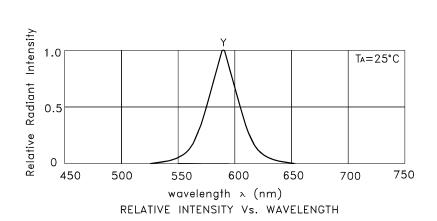
- Notes:
  1.Wavelength: +/-1nm.
  2. Forward Voltage: +/-0.1V.
  3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

## Absolute Maximum Ratings at TA=25°C

| - I South Maximum Ratings at 174 20 0 |                |       |  |  |
|---------------------------------------|----------------|-------|--|--|
| Parameter                             | Yellow         | Units |  |  |
| Power dissipation                     | 75             | mW    |  |  |
| DC Forward Current                    | 30             | mA    |  |  |
| Peak Forward Current [1]              | 140            | mA    |  |  |
| Reverse Voltage                       | 5              | V     |  |  |
| Operating Temperature                 | -40°C To +85°C |       |  |  |
| Storage Temperature                   | -40°C To +85°C |       |  |  |
| •                                     |                |       |  |  |

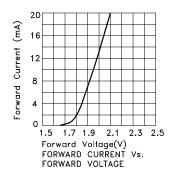
Note: 1. 1/10 Duty Cycle, 0.1ms Pulse Width.

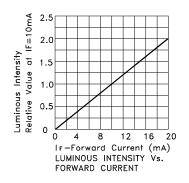
**REV NO: V.7B** DATE: APR/06/2013 PAGE: 2 OF 6 SPEC NO: DSAG6869 APPROVED: WYNEC **CHECKED: Allen Liu** DRAWN: Y.Liu ERP: 1102000504

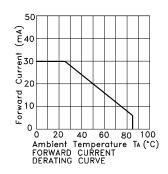


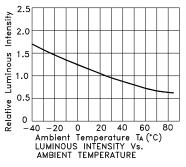
Yellow

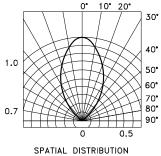
## L-138A8QMP/1YD











**REV NO: V.7B** 

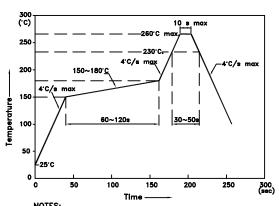
APPROVED: WYNEC CHECKED: Allen Liu

SPEC NO: DSAG6869

DATE: APR/06/2013 DRAWN: Y.Liu PAGE: 3 OF 6 ERP: 1102000504

## L-138A8QMP/1YD

Reflow Soldering Profile For Lead-free SMT Process.



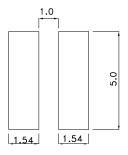
NOTES:

1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

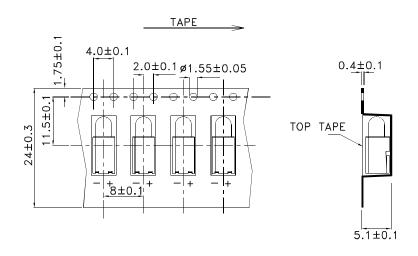
2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

3.No more than once.

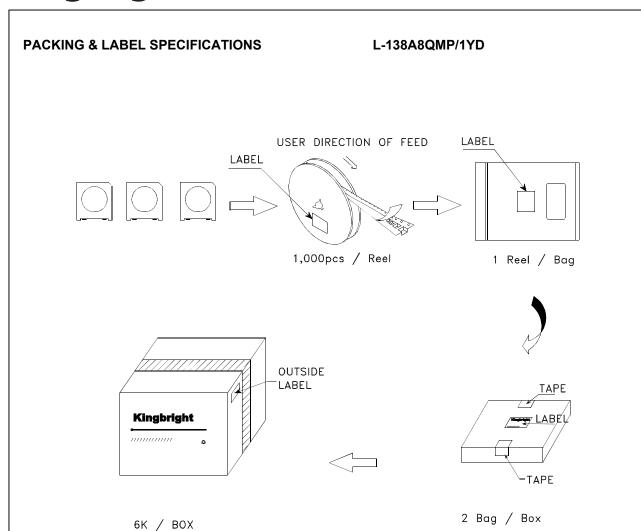
## Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



## Tape Dimensions (Units: mm)



SPEC NO: DSAG6869 APPROVED: WYNEC REV NO: V.7B CHECKED: Allen Liu DATE: APR/06/2013 DRAWN: Y.Liu PAGE: 4 OF 6 ERP: 1102000504

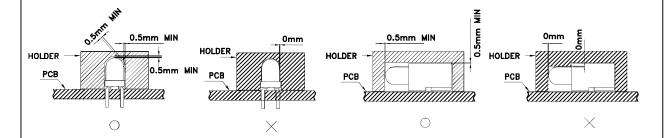




SPEC NO: DSAG6869 APPROVED: WYNEC REV NO: V.7B CHECKED: Allen Liu DATE: APR/06/2013 DRAWN: Y.Liu PAGE: 5 OF 6 ERP: 1102000504

## **PRECAUTIONS**

- 1.A moisture barrier bag (MBB) containing LEDs shall be kept in an environment with temperature below 40°C and humidity below 90% RH.
  - A MBB shall be kept sealed until the LEDs contained in that bag are to be used immediately. Storge in an environment with temperature  $5\sim30^{\circ}\text{C}$  and humidity below 60% RH.
- 2.After a MBB has been opened, all LEDs contained in that bag shall complete soldering process within according to the conditions listed on the Kingbright MBB.
- 3.If the 10% spot of a humidity indicator card (HIC) indicates wet, LEDs shall be baked according to the conditions listed on the Kingbright MBB.
- 4.During soldering, component covers and holders should leave clearance to avoid placing damaging stress on the LED during soldering.



- 5. The tip of the soldering iron should never touch the lens epoxy.
- 6.After soldering, allow at least three minutes for the component to cool to room temperature before further operations.
- 7.If the LED will undergo multiple soldering passes or face other processes where the part may be subjected to intense heat, please check with Kingbright for compatibility.

Detailed application notes are listed on our website. http://www.kingbright.com/application notes

SPEC NO: DSAG6869 APPROVED: WYNEC REV NO: V.7B CHECKED: Allen Liu DATE: APR/06/2013 DRAWN: Y.Liu PAGE: 6 OF 6 ERP: 1102000504